

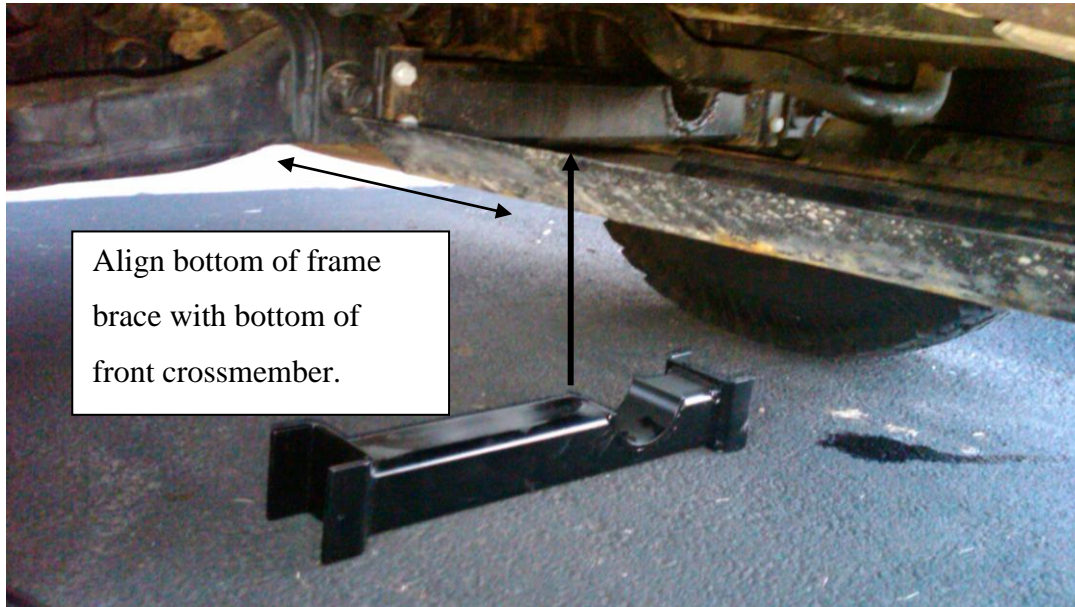
## **INSTRUCTIONS: IFS FRAME BRACE, 19860 – 1995 TOYOTA 4WD PICK-UP AND 4RUNNER**

### Parts:

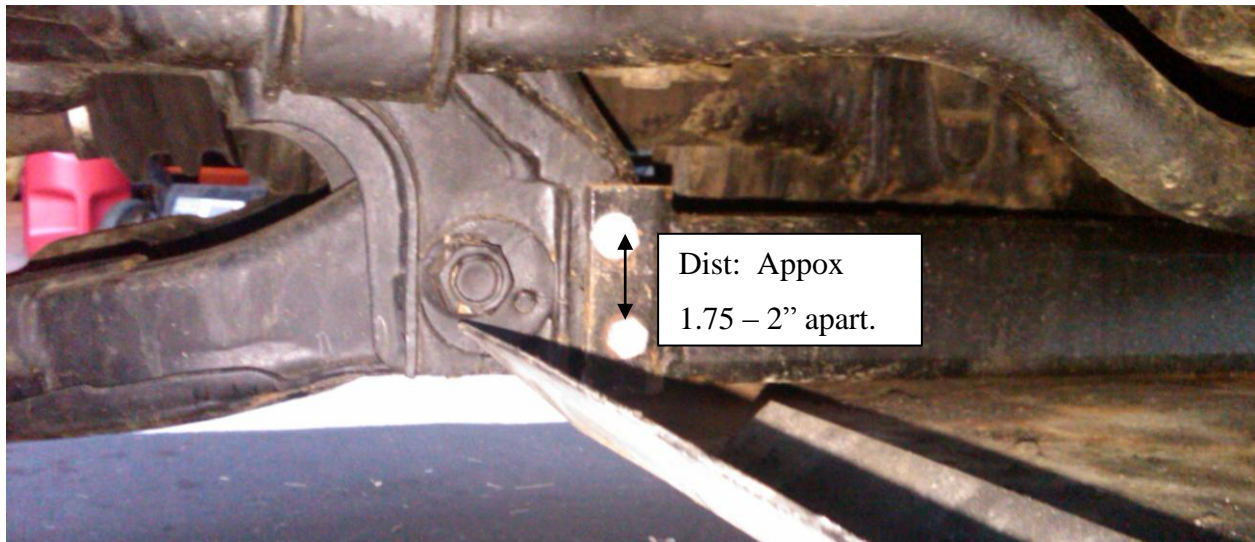
- Frame Brace (included)
- (4) M8X100 Socket cap screws (included)
- (8) M8 flat washers (included)
- (1) 5/16 drill bit (recommended, customer supplied)

**Installation Notes:** The mounting ears are slightly narrower than the lower control arm (LCA) mounts which allows the brace to hold itself in position while drilling. The brace installed in this truck is a prototype brace. The finished version is shown below. Differences between the prototype and finished version are that the finished version has taller mounting ears which gives the customer greater flexibility in mounting heights. The differential cut-out is also wider in the production version. The skid plate is also a prototype version not included in the kit. Due to nature and age of these trucks, the LCA mounts can change in width from model to model. As a result, holes have not been pre-drilled. This brace has been designed to fit a range of tolerances. If you find this brace does not fit your vehicle, please contact SDORI so that we may understand and correct the issue.

- (1) Position the frame brace as shown. The brace can be lifted with a floor jack or tapped into place with a rubber mallet. The brace should be set at the same height as and level with the front cross member.



- (2) Drill 4 holes 1.75 = 2" apart on each end. Take care that each hole passes through the frame brace ears as well as the LCA mount.



- (3) Slide a washer onto each cap screw and install.  
(4) Slide a washer and nut on the other end and torque.  
(5) Done!